

# LUSERNA



**indoor&outdoor**

  
CERAMICHE DAL 1938



# LUSERNA

Luserna è una serie dalle elevate caratteristiche tecniche ed estetiche, versatile e funzionale che ben si adatta a qualsiasi ambiente indoor e outdoor. Resistenza assoluta, affidabilità senza tempo e superfici in gres strutturate e compatte, danno vita ad un prodotto che ricorda la pietra naturale, dal look minimal e suggestivo, altamente performante e con un'eccezionale tenuta antiscivolo/antisdrucchiolo.

Luserna is a series with high technical and aesthetic characteristics, highly versatile and functional and extremely well-suited for any indoor and outdoor environment. Maximum resistance, timeless reliability and finish in structured and compact stoneware result in a product reminiscent of natural stone with a minimal and attractive look, high performance with exceptional slip-resistant/skid-resistant grip.

Luserna est une série aux caractéristiques techniques et esthétiques élevées, polyvalente et fonctionnelle qui se prête idéalement à tout contexte intérieur et extérieur. Une résistance absolue, une fiabilité intemporelle et des surfaces en grès structurées et compactes créent un produit qui rappelle la pierre naturelle, au look minimaliste, évocateur et extrêmement performant, associé à une résistance exceptionnelle au glissement.

Luserna ist eine Serie mit hohen technischen und optischen Eigenschaften, vielseitig und funktionell, die sich jedem Innen- und Außenbereich anpasst. Absolute Widerstandsfähigkeit, zeitlose Zuverlässigkeit sowie strukturierte und kompakte Oberflächen aus Steinzeug zaubern ein Produkt herbei, das Naturstein ähnelt, minimalistisch angehaucht, leistungsstark und extrem rutschfest ist.



BIANCO ROC 15x30 . 6"x12" BEIGE ROC 15x30 . 6"x12"



LUSERNA  
ROC  
OUTDOOR

# LUSERNA

## ANTISCIVOLO R11-A+B+C

ANTISLIP. ANTIDERAPANTE. RUTSCHHEMMEND

# ROC OUTDOOR

### 6 COLORI

Colors. Couleurs. Farben

### 4 FORMATI

Sizes. Formats. Formate

30x60 12"x24". 30x30 12"x12"

15x30 6"x12". 15x15 6"x6"

### BORDI: Naturali/Rettificati

EDGES: Natural/Rectified

BORDS: Naturels/Rectifies

Natur/und rectifizierte Kante



DIN 51130  
R11



DIN 51097  
A+B+C



POSA 1/4



FUGA >3 MM



Ingelivo  
Frostproof  
Ingelif  
Frostbeständig

BIANCO ROC

BEIGE ROC

## Gres porcellanato con colorazione in massa

Porcelain stoneware with mass colouring. Grès cérame avec pate colorée  
Durchgefärbtes Feinsteinzeug



**GRIGIO** ROC

**FUMO** ROC

**NERO** ROC

**MATTONE** ROC

# LUSERNA ROC OUTDOOR







GRIGIO ROC 30x60 . 12"x24"

FUMO ROC 30x30 . 12"x12" BIANCO ROC 15x30 . 6"x12"





**LUSERNA**  
**ROC**  
**OUTDOOR**

# LUSERNA

## NATURALE INDOOR\_OUTDOOR

## LAPPATO INDOOR

### 5 COLORI

Colors. Couleurs. Farben

### 3 FORMATI

Sizes. Formats. Formate

30x60 12"x24". 30x30 12"x12". 15x30 6"x12"

### BORDI: Naturali/Rettificati

EDGES: Natural/Rectified

BORDS: Naturels/Rectifiés

Natur/und rectifizierte Kante

### SUPERFICI: Naturale/Lappato (Lappato solo 30x60)

SURFACE: Natural/Semi-polished (Semi-polished only 12"x24")

SURFACE: Naturelle/Lappato (Lappato seulement 30x60)

OBERFLACHE: Matt/Halbpoliert (Halbpoliert nur 30x60)



DIN 51130  
R10  
PER NATURALE



DIN 51130  
R9  
PER LAPPATO



POSA 1/4



FUGA >3 MM  
non RETT.



FUGA >2 MM  
RETT.



Ingelivo

Frostproof

Ingelif

Frostbeständig

BIANCO NAT/LAP

## Gres porcellanato con colorazione in massa

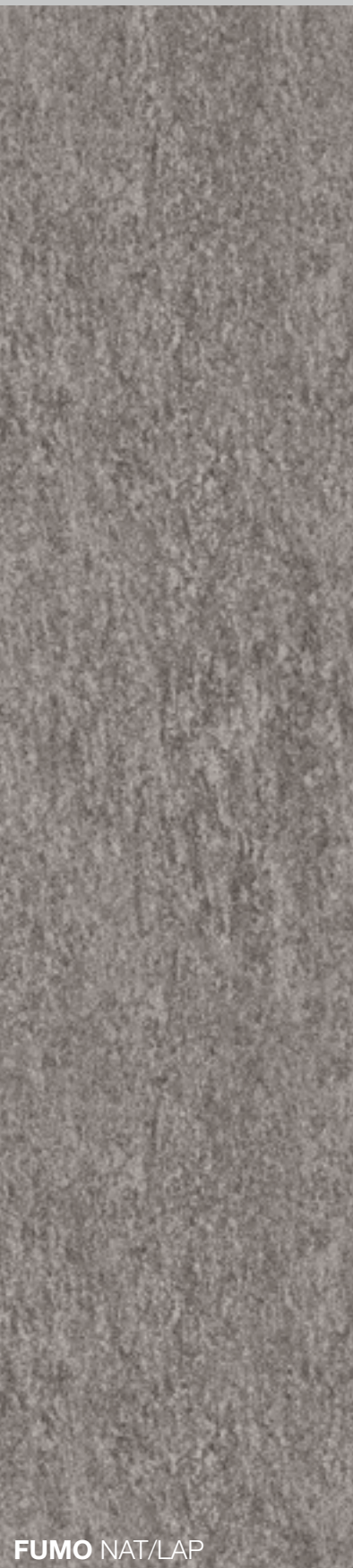
Porcelain stoneware with mass colouring. Grès cérame avec pate colorée  
Durchgefärbtes Feinsteinzeug



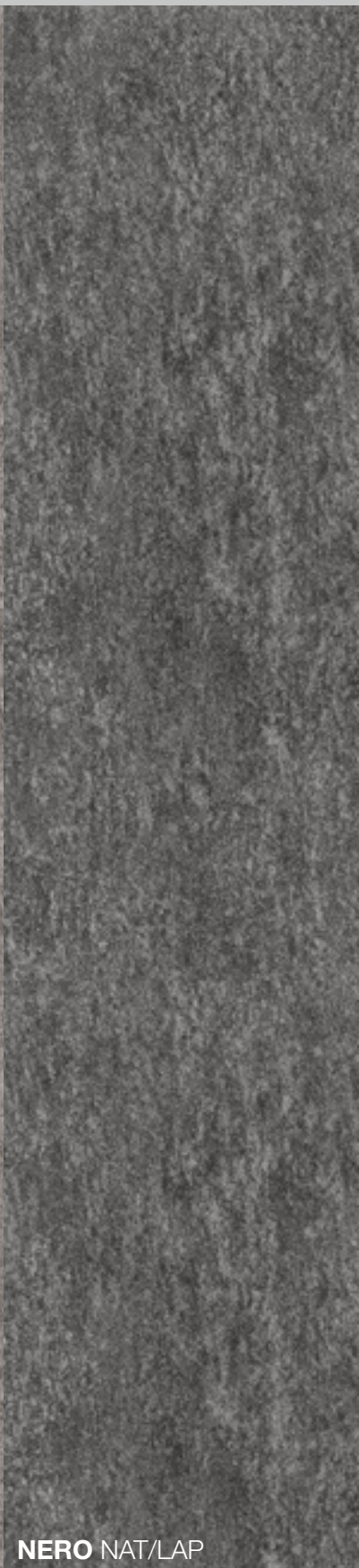
**BEIGE** NAT/LAP



**GRIGIO** NAT/LAP



**FUMO** NAT/LAP



**NERO** NAT/LAP



GRIGIO NATURALE RETT. 29,7x59,5 . 12"x24"



**LUSERNA**  
**NATURALE**  
INDOOR\_OUTDOOR



**LUSERNA**  
**NATURALE**  
INDOOR\_OUTDOOR





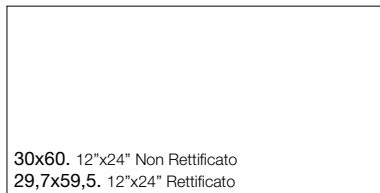
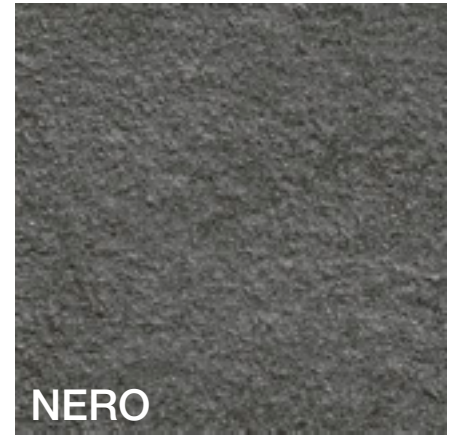
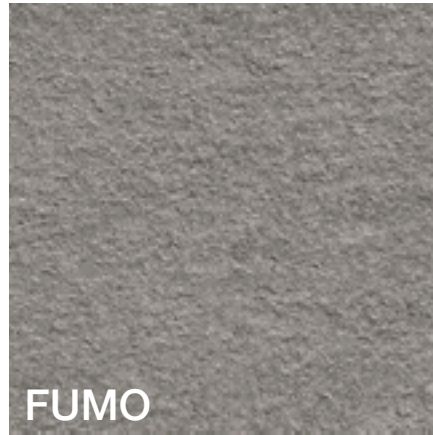
NERO NATURALE RETT. 29,7x29,7 . 12"x12" NERO NATURALE RETT. 14,8x29,7 . 6"x12" BIANCO NATURALE RETT. 14,8x29,7 . 6"x12"

Naturale. Matt. Mat. Matt

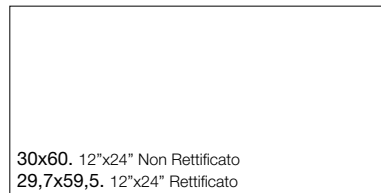
Naturale Rettificato. Matt Rectified. Mat Rectifié. Matt Rektifiziert

30x60 12"x24". 30x30 12"x12". 15x30 6"x12". 15x15 6"x6"

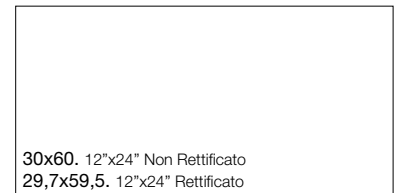
## SIZES. Formats. Formate



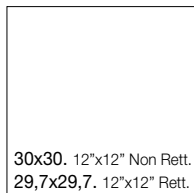
9 7666831 ROC 68 ●  
 9 7667211 ROC RET 78 ●



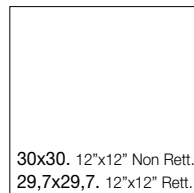
9 7666841 ROC 68 ●  
 9 7667221 ROC RET 78 ●



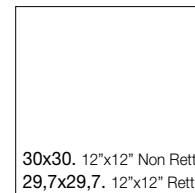
9 7666851 ROC 68 ●  
 9 7667271 ROC RET 78 ●



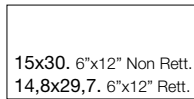
8 7637351 ROC 62 ●  
 9 7667301 ROC RET 78 ●



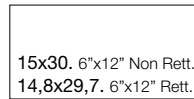
8 7637361 ROC 62 ●  
 9 7667311 ROC RET 78 ●



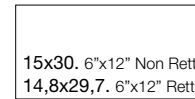
8 7637371 ROC 62 ●  
 9 7667321 ROC RET 78 ●



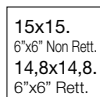
8 7615061 ROC 62 ●  
 9 7667351 ROC RET 83 ●



8 7615051 ROC 62 ●  
 9 7667361 ROC RET 83 ●



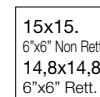
8 7615071 ROC 62 ●  
 9 7667371 ROC RET 83 ●



8 7697321 ROC 62 ●  
 9 7666591 ROC RET 87 ●

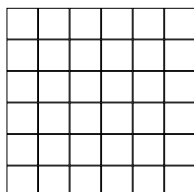


8 7697331 ROC 62 ●  
 9 7666601 ROC RET 87 ●



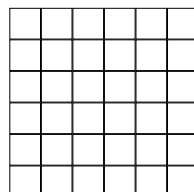
8 7697341 ROC 62 ●  
 9 7666611 ROC RET 87 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



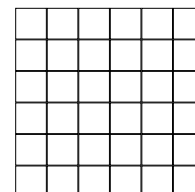
9 7669081 ROC 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



9 7669061 ROC 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"

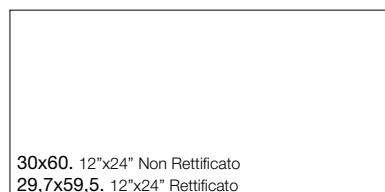


9 7669101 ROC 124 ●

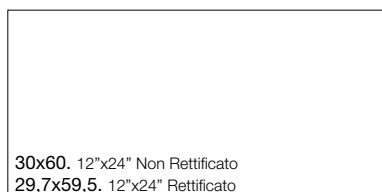
## Gres porcellanato con colorazione in massa

Porcelain stoneware with mass colouring. Grès cérame avec pate colorée

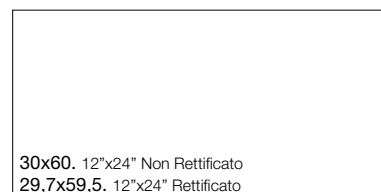
Durchgefärbtes Feinsteinzeug



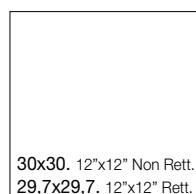
9 7666871 ROC 68 ●  
 9 7667201 ROC RET 78 ●



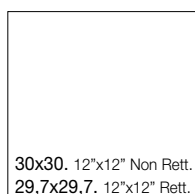
9 7666861 ROC 68 ●  
 9 7667281 ROC RET 78 ●



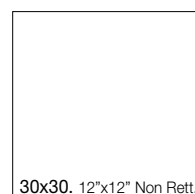
9 7675921 ROC 68 ●  
 9 7675991 ROC RET 78 ●



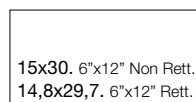
8 7637391 ROC 62 ●  
 9 7667291 ROC RET 78 ●



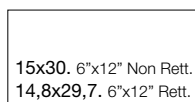
8 7637381 ROC 62 ●  
 9 7667331 ROC RET 78 ●



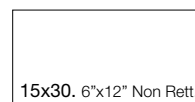
8 7666651 ROC 62 ●



8 7615041 ROC 62 ●  
 9 7667341 ROC RET 83 ●



8 7615031 ROC 62 ●  
 9 7667381 ROC RET 83 ●



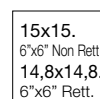
8 7615032 ROC 62 ●



8 7697311 ROC 62 ●  
 9 7666581 ROC RET 87 ●

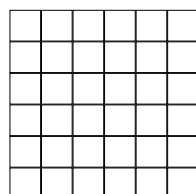


8 7697351 ROC 62 ●  
 9 7666621 ROC RET 87 ●



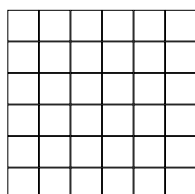
8 7697381 ROC 62 ●  
 9 7675992 ROC RET 87 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



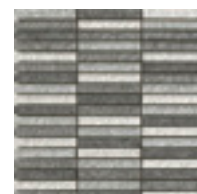
9 7669041 ROC 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



9 7669021 ROC 124 ●

GRID (1,5x10. 0,5"x3,75")  
30x30. 12"x12"



9 7669222 GRID NAT. MIX 135 ●

# LUSERNA LAPINDOOR

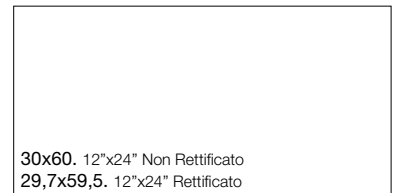
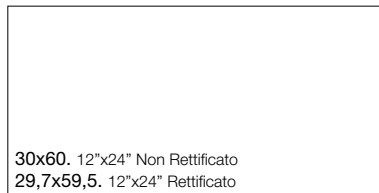
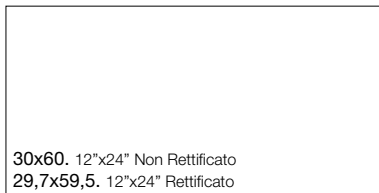
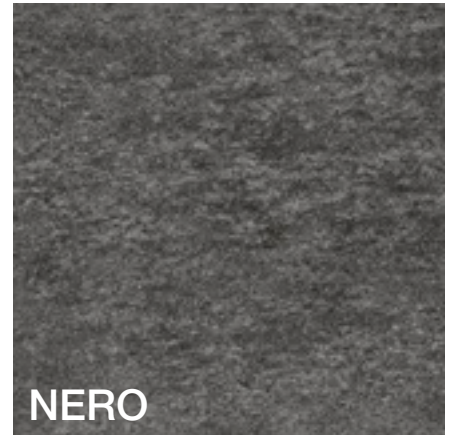
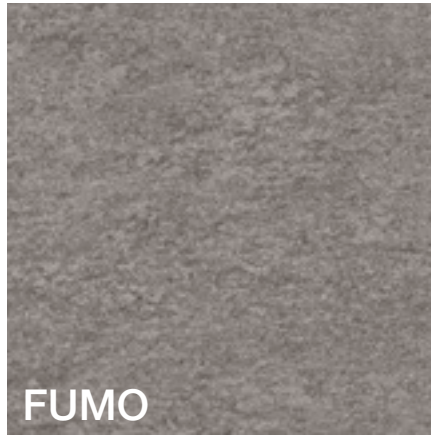
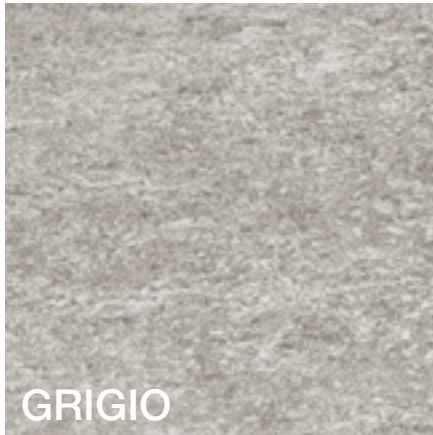
Naturale. Matt. Mat. Matt

Naturale Rettificato. Matt Rectified. Mat Rectifié. Matt Rektifiziert

Lappato Rettificato. Semi-polished Rectified. Lappato Rectifié. Halbpoliert und Rektifiziert

30x60 12"x24". 30x30 12"x12". 15x30 6"x12"

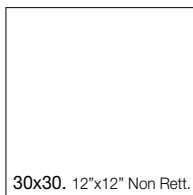
## SIZES. Formats. Formate



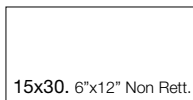
- ✂ 9 7667591 NAT 68 ●
- ✂ 9 7667651 RET 78 ●
- ✂ 9 7667801 LAP RET 86 ●

- ✂ 9 7667601 NAT 68 ●
- ✂ 9 7667661 RET 78 ●
- ✂ 9 7667811 LAP RET 86 ●

- ✂ 9 7667611 NAT 68 ●
- ✂ 9 7667671 RET 78 ●
- ✂ 9 7667821 LAP RET 86 ●

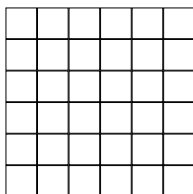


- ✂ 8 7666821 NAT 62 ●



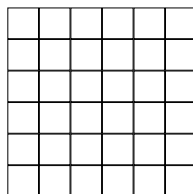
- ✂ 8 7666121 NAT 62 ●

MOSAICO (5x5. 2"x2")  
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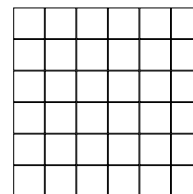
- ✂ 9 7669071 NAT 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



- ✂ 9 7669051 NAT 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



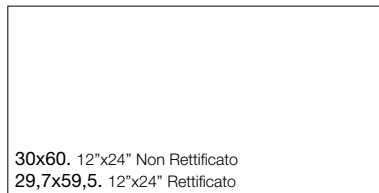
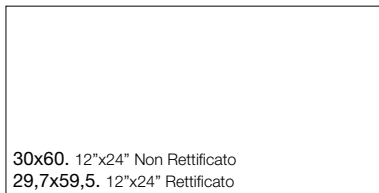
- ✂ 9 7669091 NAT 124 ●

# NAT INDOOR/OUTDOOR

## Gres porcellanato con colorazione in massa

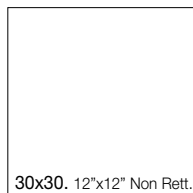
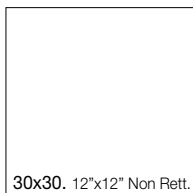
Porcelain stoneware with mass colouring. Grès cérame avec pate colorée

Durchgefärbtes Feinsteinzeug



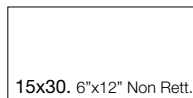
- ✂ 9 7667581 NAT 68 ●
- ✂ 9 7667631 RET 78 ●
- ✂ 9 7667791 LAP RET 86 ●

- ✂ 9 7667621 NAT 68 ●
- ✂ 9 7667681 RET 78 ●
- ✂ 9 7667831 LAP RET 86 ●



- ✂ 8 7666891 NAT 62 ●

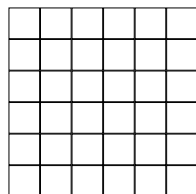
- ✂ 8 7666881 NAT 62 ●



- ✂ 8 7666111 NAT 62 ●

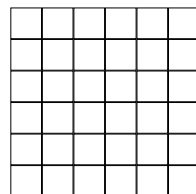
- ✂ 8 7666151 NAT 62 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



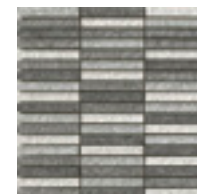
- ✂ 9 7669031 NAT 124 ●

MOSAICO (5x5. 2"x2")  
30x30. 12"x12"



- ✂ 9 7669011 NAT 124 ●

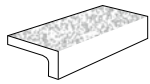
GRID (1,5x10. 0,5"x3,75")  
30x30. 12"x12"



- ✂ 9 7669222 GRID NAT. MIX 135 ●

PEZZI SPECIALI. PIÈCES SPECIALES. TRIMS. FORMSTÜCKE

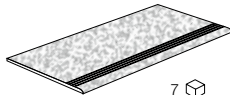
**ROC**



8

**Elemento L Pressa Roc 44 ▲**  
3,5x15x30 . 1,4"x6"x12"

- 7666489 BIANCO ROC
- 7666509 GRIGIO ROC
- 7666499 FUMO ROC
- 7666519 NERO ROC
- 7666479 BEIGE ROC
- 7666518 MATTONE ROC



7

**Gradino Step Roc 48 ▲**  
30x60 . 12"x24"

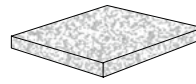
- 7668241 BIANCO ROC
- 7668261 GRIGIO ROC
- 7668251 FUMO ROC
- 7668271 NERO ROC
- 7668231 BEIGE ROC



2

**Gradone DP Rett. 78 ▲**  
33,3x29,7 . 13"x12"

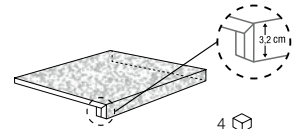
- 7690004 BIANCO ROC
- 7690034 GRIGIO ROC
- 7690024 FUMO ROC
- 7690044 NERO ROC
- 7690014 BEIGE ROC
- 7690054 MATTONE ROC



2

**Angolare DP Sx Rett. 102 ▲**  
33,3x29,7 . 13"x12"

- 7690124 BIANCO ROC
- 7690154 GRIGIO ROC
- 7690144 FUMO ROC
- 7690164 NERO ROC
- 7690134 BEIGE ROC
- 7690174 MATTONE ROC

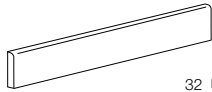


4

**Angolare DP Dx Rett. 102 ▲**  
33,3x29,7 . 13"x12"

- 7690064 BIANCO ROC
- 7690094 GRIGIO ROC
- 7690084 FUMO ROC
- 7690104 NERO ROC
- 7690074 BEIGE ROC
- 7690114 MATTONE ROC

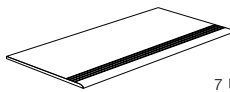
**NATURALE**



32

**Battiscopa Non Rett. 24 ▲**  
7,5x60 . 3"x24"

- 7668141 BIANCO NAT
- 7668161 GRIGIO NAT
- 7668151 FUMO NAT
- 7668171 NERO NAT
- 7668131 BEIGE NAT



7

**Gradino Step Non Rett. 48 ▲**  
30x60 . 12"x24"

- 7668191 BIANCO NAT
- 7668211 GRIGIO NAT
- 7668201 FUMO NAT
- 7668221 NERO NAT
- 7668181 BEIGE NAT

00 ●

Articoli venduti a mq  
Products sold by square metre  
Articles vendus au m2  
Artikel pro Quadratmeter

00 ▲

Articoli venduti a pezzo  
Products sold as units  
Articles vendus à l'unité  
Artikel pro Stück

IMBALLI. EMBALLAGES. PACKING. VERPACKUNG

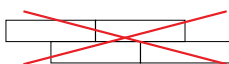
	mm 	 PZ.	 MQ.	 BOX	 MQ.	 KG.
<b>ROC</b>						
30x60 roc non rett.	9	7	1,26	40	50,40	1040
29,7x59,5 roc ret.	9	7	1,24	40	49,60	1000
30x30 roc non rett.	8	13	1,17	48	56,16	960
29,7x29,7 roc ret.	9	11	0,97	48	46,56	912
15x30 roc non rett.	8	23	1,04	75	78,00	1200
14,8x29,7 roc ret.	9	16	0,70	56	39,20	728
15x15 roc non rett.	8	46	1,04	75	78,00	1200
14,8x14,8 roc ret.	9	32	0,70	56	39,20	800,80
Mosaico 30x30 roc	9	11	1,00	30	30,00	570
<b>NATURALE/LAPPATO</b>						
30x60 nat non rett.	9	7	1,26	40	50,40	1040
29,7x59,5 nat/lap ret.	9	7	1,24	40	49,60	1000
30x30 nat non rett.	8	13	1,17	48	56,16	960
15x30 nat non rett.	8	23	1,04	75	78,00	1200
Mosaico 30x30 nat	9	11	1,00	30	30,00	570

**AVVERTENZA ATTENTION. WARNING. ACHTUNG**

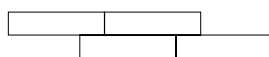
NELLA POSA CON VERSIONE RETTIFICATA UTILIZZARE SEMPRE UNA FUGA DI 2 MM.  
DANS LA POSE AVEC DES CARREAUX RECTIFIES NOUS VOUS CONSEILLONS D'UTILIZER TOUJOURS DES JOINTS DE 2 MM.  
LAYING RECTIFIED ITEMS, ALWAYS USE A 2 MM JOINT.  
BEI DER VERLEGUNG KALIBRIERTER FLIESEN IST IMMER EINE FUGE VON 2 MM ZU EMPFEHLEN.


















POSA CONSIGLIATA. RECOMMENDING INSTALLATION. INSTALLATION RECOMMANDÉE. INSTALLATION EMPFOHLEN

**1/2** NO - NO - NON - NEIN - HET



**1/4** SI - YES - OUI - JA - DA



 <b>GRES PORCELLANATO CON COLORAZIONE IN MASSA</b> PORCELAINED STONEWARE WITH MASS COLOURING GRES CERAME AVEC PATE COLOREE DURCHGEFÄRBTES FEINSTEINZUG GRES PORCELÁNICO CON COLORACIÓN EN MASA		<b>GRUPPO DI APPARTENENZA SECONDO ISO 13006</b> CLASS GROUPE D'APPARTENANCE ZUGEHÖRIGKEITSGRUPPE GRUPO DE PERTENENCIA			 <b>Bla GL</b>
<b>Simbologia</b> Symbolics Symboles Symbole Símbologias	<b>Caratteristiche</b> Features Caractéristiques Eigenschaften Características	<b>Unità di misura</b> Unit of measurement Unité de mesure Masseinheit Unidad de medida	<b>Valore medio Saime</b> Saime mean value Valeur moyenne Saime Durchschnittswert-Saime Valor medio Saime	<b>Valore prescritto</b> Fixed value Valeur prescrite Vorgeschriebener Wert Valor prescrito	<b>Metodo di prova</b> Test method Méthode d'essai Prüfmethode Método de ensayo
	<b>Dimensione lati</b> Dimensions-Lenght and widht Dimensions-Longueur et largeur Masse-Länge und Breite Dimensiones-Longitud y ancho	%	+/- 0,4	+/- 0,6 max	UNI EN ISO 10545-2
	<b>Rettilineità dei lati</b> Side straightness Rectitude des arêtes Geradlinigkeit der Kanten Rectilinedad de los lados	%	+/- 0,4	+/- 0,5 max	UNI EN ISO 10545-2
	<b>Ortogonalità degli spigoli</b> Corner squareness Angularité Rechtwinkligkeit der Kanten Ortogonalidad de las esquinas	%	+/- 0,4	+/- 0,6 max	UNI EN ISO 10545-2
	<b>Planarità</b> Flatness Planéité Ebenflächigkeit Planeidad	%	+/- 0,4	+/- 0,5 max	UNI EN ISO 10545-2
	<b>Spessore</b> Thickness Epaisseur Dicke Grosor	%	+/- 5,0	+/- 5,0 max	UNI EN ISO 10545-2
	<b>Assorbimento d'acqua</b> Water absorption Absorption d'eau Wasseraufnahme Absorción de agua	%	< 0,2	≤ 0,5	UNI EN ISO 10545-3
	<b>Sforzo di rottura</b> Breaking strenght Contrainte de rupture Bruchkraft Esfuerzo de rotura	N	> 1600	≥ 1300 se Spess. ≥ 7,5 ≥ 700 se Spess. ≤ 7,5	UNI EN ISO 10545-4
	<b>Modulo di rottura</b> Modulus of rupture Coefficient de rupture Bruchmodul Módulo de rotura	N/mm <sup>2</sup>	> 40	≥ 35	UNI EN ISO 10545-4
	<b>Dilatazione termica lineare</b> Coeff. of linear thermal expansion Coeff. d'extension thermique linéaire Linearer Wärmeausdehnungs-Koeffizient Coeficiente de dilatación térmica lineal	°MK (-1)	7,0	<b>metodo disponibile</b> available method méthode disponible verfügbare methode método disponible	UNI EN ISO 10545-8
	<b>Resistenza agli sbalzi termici</b> Thermal shock resistyance Résistance aux chocs thermiques Temperaturwechsel Beständigkeit Resistencia a choque térmico	-	<b>resiste</b> resist résiste widerstandsfähig resiste	<b>metodo disponibile</b> available method méthode disponible verfügbare methode método disponible	UNI EN ISO 10545-9
	<b>Resistenza alle macchie</b> Stain resistance Résistance au tâches Flecken Beständigkeit Resistencia a las manchas	-	≥ 3	3 MIN	UNI EN ISO 10545-14
	<b>Resistenza ai prodotti chimici di uso domestico</b> Resistance to chemical products Résistance aux produits chimiques Beständigkeit gegen Chemikalien Resistencia a los productos quimicos	-	<b>conforme</b> conform conforme gleichmässig conforme	MIN GB	UNI EN ISO 10545-13
	<b>Resistenza agli acidi e alle basi a bassa concentrazione</b> Resistant to acids and low concentration bases Résistance aux acides et aux bases à faible concentration Widerstandsfähig gegenüber niedrig konzentrierten Säuren und Laugen Resistencia a los ácidos y las bases de baja concentración	-	MIN GLB	<b>secondo classificazione prodotto</b> according to product classification selon classification produit Gemäß Produktklassifizierung	UNI EN ISO 10545-13
	<b>Resistenza al gelo</b> Frost resistance Résistance au gel Frostbeständigkeit Resistencia al hielo	-	<b>resiste</b> resist résiste widerstandsfähig resiste	<b>richiesta</b> request demande anfrage solicitud	UNI EN ISO 10545-12
	<b>Stabilità dei colori</b> Colour stability Stabilité des coloris Lichtechtheit der Färbung Estabilidad de los colores	-	<b>stabile</b> stable stable stabil estable	<b>metodo disponibile</b> available method méthode disponible verfügbare methode método disponible	DIN 51094

# LUSERNA

indoor&outdoor



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